WHAT IS CLAIMED IS:

1. A memory cell, comprising:

a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the NMOS transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a Noating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator; and

a pair of bitlines coupled to the pair of cross inverters at a pair of voltage

2. The memory cell of claim\1, wherein the floating gate is adapted to be programmed with a charge such that the memory cell has a definitive asymmetry and a definitive state upon startup.

3. The memory cell of claim 1, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of lead oxide (PbO) and aluminum oxide (Al₂O₃).

- 4. The memory cell of claim 1, wherein the low tunnel barrier intergate insulator includes a transition metal oxide.
 - 5. The memory cell of claim 3, wherein the transition metal oxide is selected from the group consisting of Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.

10

5

nodes.

20

- 7. The memory cell of claim 1, wherein the floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- 8. The memory cell of claim 6, wherein the control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- 9. A four transistor SRAM cell, comprising:
 a pair of cross coupled NMOS floating gate transistors, wherein each of the
 pair of cross coupled NMOS transistors includes:
 - a first source/drain region and a second source/drain region separated by a channel region in a substrate;
 - a floating gate opposing the channel region and separated therefrom by a gate oxide; and
 - a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross coupled NMOS floating gate transistors at a pair of voltage nodes through a pair of access transistors; and wherein the floating gates are adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry.

10. The memory cell of claim 9, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al₂O₃, Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.

5

20

- 11. The memory cell of claim 9, wherein the floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- The memory cell of claim 11, wherein the control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
 - 13. A six transistor SRAM cell, comprising:

a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the PMOS transistors includes:

- a first source/drain region and a second source/drain region separated by a channel region in a substrate;
- a floating gate opposing the channel region and separated therefrom by a gate oxide; and
- a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes; and

wherein the floating gate is adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry.

- 14. The memory cell of claim 13, wherein first and the second metal layers are lead and the metal oxide intergate insulator is lead oxide (PbO).
- 15. The memory cell of claim 13, wherein the first and second metal layer are aluminum and the metal oxide intergate insulator is aluminum oxide (Al_2O_3).

N

10

20

5

10

- 16. The memory cell of claim 13, wherein the first and the second metal layers include transition metal layers and the metal oxide intergate insulator includes a transition metal oxide intergate insulator.
- 17. The memory cell of claim 16, wherein the transition metal oxide is selected from the group consisting of Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.
 - 18. The memory cell of claim 16, wherein the metal oxide intergate insulator includes a Perovskite oxide intergate insulator.
 - 19. A memory array, comprising:

a number of memory cells, wherein each memory cell includes:

a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the NMOS transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate exide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes through a pair of access transistors; and

a pair of wordlines coupled to the pair of access transistors.

20. The memory array of claim 19, wherein the floating gate is adapted to be programmed with a charge such that the memory cell has a definitive asymmetry and a definitive state upon startup.

20

- The memory array of claim 19, wherein the low tunnel barrier intergate 21. insulator\includes a metal oxide insulator selected from the group consisting of PbO, Al₂O₃, Ta₂Q₅, TiO₂, ZrO₂, and Nb₂O₅.
- 22. The memory array of claim 19, wherein the floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- 23. The memory array of claim 19, wherein the control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- An array of four transistor SRAM cells, comprising: 24. a pair of cross coupled NMOS floating gate transistors, wherein each of the pair of cross coupled NMOS transistors includes:
 - a first source/drain region and a second source/drain region separated by a channel region in a substrate;
 - a floating gate opposing the channel region and separated therefrom by a gate oxide; and
 - a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;
- a pair of bitlines coupled to the pair of cross coupled NMOS floating gate transistors at a pair of voltage nodes through a pair of access transistors;
- a pair of wordlines coupled to the pair of access transistors; and wherein the floating gates are adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry.

5

20

- 25. The array of memory cells of claim 24, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al₂O₃, Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.
- 5 26. The array of memory cells of claim 24, wherein each floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
 - 27. The array of memory cells of claim 24, wherein each control gate includes a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
 - 28. An array of memory cells, comprising:

a number of SRAM cells, wherein the number of SRAM cells each include a pair of cross coupled inverters, wherein each inverter includes an NMOS transistor and a PMOS transistor, and wherein at least one of the PMOS transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate;

a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes;

a pair of wordlines coupled to the pair of access transistors; and wherein the floating gate is adapted to be programmed with a respective charge state such that the SRAM cell has a definitive asymmetry.

- 10

20

29. An electronic system, comprising:

a processor; and

a memory device coupled to the processor, wherein the memory device includes an array of memory cells, comprising:

'a number of SRAM cells, wherein the number of SRAM cells each include a pair of cross coupled transistors, wherein at least one of the cross coupled transistors includes:

a first source/drain region and a second source/drain region separated by a channel region in a substrate; a floating gate opposing the channel region and separated therefrom by a gate oxide; and

a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

a pair of bitlines coupled to each SRAM cell and the pair of cross coupled transistors at a pair of voltage nodes through a pair of access transistors; a pair of wordlines coupled to the pair of access transistors in each SRAM cell;

a sense amplifier coupled to the pairs of bitlines; and
wherein the floating gate is adapted to be programmed with a
respective charge state such that each SRAM cell can have a definitive asymmetry.

- 30. The electronic system of claim 29, wherein the low tunnel barrier intergate insulator includes a metal oxide insulator selected from the group consisting of PbO, Al₂O₃, Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.
- 31. The electronic system of claim 29, wherein each floating gate includes a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.

5

15

20

- 32. The electronic system of claim 29, wherein each control gate includes a polysiticon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- 33. A method of forming a memory cell, comprising:

forming a pair of cross coupled inverters, wherein forming each inverter includes an NMOS transistor and a PMOS transistor, and wherein the method includes forming at least one of the NMOS transistors to include:

- a first source/drain region and a second source/drain region separated by a channel region in a substrate;
- a floating gate opposing the channel region and separated therefrom by a gate oxide; and
- a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator such that the floating gate is adapted to be programmed with a charge and the memory cell can have a definitive asymmetry and a definitive state upon startup; and

forming a pair of bitlines coupled to the pair of cross inverters at a pair of voltage nodes.

- 34. The method of claim 33, wherein forming the low tunnel barrier intergate insulator includes forming a metal oxide insulator selected from the group consisting of lead oxide (PbO) and aluminum oxide (Al₂O₃).
- 35. The method of claim 33, wherein forming the low tunnel barrier intergate insulator includes forming a transition metal oxide insulator.

5

15

20

- The method of claim 35, wherein forming the transition metal oxide 36. insulator includes forming the transition metal oxide insulator selected from the group consisting of Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.
- 37. The method of claim 33, wherein forming the floating gate includes forming a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
 - The method of claim 33, wherein forming the control gate includes a 38. forming a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
 - 39. A method for forming an array of memory cells, comprising:

forming at least one SRAM cell in the array, wherein forming the at least one SRAM cell includes forming a pair of cross coupled transistors, and wherein forming the pair of cross coupled transistors includes forming at least one of the cross coupled transistors to include:

- a first source/drain region and a second source/drain region separated by a channel region in a substrate;
- a floating gate opposing the channel region and separated therefrom by a gate oxide; and
- a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator such that the floating gate is adapted to be programmed with a charge and the SRAM cell can have a definitive asymmetry and a definitive state upon startup;

forming a pair of bitlines coupled to the at least one SRAM cell and the pair of cross coupled transistors at a pair of voltage nodes through a pair of access transistors;

15

5

20

5

forming a pair of wordlines coupled to the pair of access transistors in the at least one SRAM cell.

- 40. The method of claim 39, wherein forming the low tunnel barrier intergate insulator includes forming a metal oxide insulator selected from the group consisting of PbO, Al₂O₃, Ta₂O₅, TiO₂, ZrO₂, and Nb₂O₅.
- 41. The method of claim 39, wherein forming each floating gate includes forming a polysilicon floating gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- 42. The method of claim 39, wherein forming each control gate includes forming a polysilicon control gate having a metal layer formed thereon in contact with the low tunnel barrier intergate insulator.
- 43. A method for operating an SRAM cell which includes a pair of cross coupled floating gate transistors, comprising:

writing to at least one of the cross coupled floating gates of the SRAM cell using channel hot electron injection, wherein the cross coupled floating gate transistors each include:

- a first source/drain region and a second source/drain region separated by a channel region in a substrate;
- a floating gate opposing the channel region and separated therefrom by a gate oxide; and
- a control gate opposing the floating gate, wherein the control gate is separated from the floating gate by a low tunnel barrier intergate insulator;

erasing charge from the floating gate by tunneling electrons off of the floating gate and onto the control gate; and

20

The method of claim 43, wherein erasing charge from the floating gate by 44. tunneling electrons off of the floating gate and onto the control gate further includes:

providing a negative voltage to the substrate of the at least one of the cross coupled floating gate transistors; and

providing a large positive voltage to the control gate of the at least one of the cross coupled floating gate transistors.

45. The method of claim 43, wherein the method further includes writing to the floating gate by tunneling electrons from the control gate to the floating gate.

46. The method of claim 45, wherein writing to the floating gate by tunneling electrons from the control gate to the floating gate further includes:

applying a positive voltage to the substrate of the at least one of the cross coupled transistors; and

applying a large negative voltage to the control gate of the at least one of the cross coupled transistors.

- The method of claim 43, wherein erasing charge from the floating gate by 47. tunneling electrons off of the floating gate and onto the control gate includes tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator.
- 25 48. The method of claim 47, wherein tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator includes tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator selected from the group consisting of PbO, Al₂O₃, Ya₂O₅, TiO₂, ZrO_2 , and Nb_2O_5 .

5



mod 5

49. The method of claim 47, wherein tunneling electrons from the floating gate to the control gate through a low tunnel barrier intergate insulator includes tunneling electrons from a metal layer formed on the floating gate in contact with the low tunnel barrier intergate insulator to a metal layer formed on the control gate and also in contact with the low tunnel barrier intergate insulator.